

CERTIFICATE



Czech

TÜV SÜD Czech – CERTIFICATION BODY
which carries out the assessment and certification of products

Product certification body No. 3084, accredited by the Czech Accreditation Institute
according to ČSN EN ISO/IEC 17065:2013

hereby certifies that the organization



HTP s.r.o.
U Továrny 798
CZ - 394 68 Žirovnice
Company Registration No.: 63908204

for the following fields / processes of activities:

**Manufacturing of welded parts, assemblies and structures
of railway vehicles (CL1), automotive industry, agricultural,
construction machinery and lifting equipment**

has implemented and uses a welding process which conforms to

EN ISO 3834-2:2021

Number of the Audit Report: **15.104.296**

Validity of certificate: **15.02.2028**

Certificate number: **15.104.061**

Certification scheme: EN ISO 3834-2:2021

Details and validity conditions are stated in the annex to this certificate which forms
its integral part and contains 1 page.

Prague, on 15.02.2023



Head of the Certification body



SCOPE OF ACTIVITY

- 1. Kind of products:** welded parts, assemblies and structures of railway vehicles (CL 1), automotive, agricultural and construction machinery and lifting equipment;
Max. dimensions: thickness 50 mm, length 3000 mm, weight 500 kg
- 2. Standards used by certified organization:**
 - 2.1 Product standards: EN 15085-4 and EN 15085-5.
 - 2.2 Process standards (EN ISO 3834-5): ISO 9606-1, ISO 9712, ISO 13916, ISO 14731, ISO 14732, ISO 15607, ISO 15609-1, ISO 15612, ISO 15613, ISO 15614-1, ISO 17635, ISO 17636, ISO 17637, ISO 17638, ISO 17639, ISO 17662, EN ISO 17663, ISO/TR 17671-2
 - 2.3 Standards other than EN/ISO: --
- 3. Groups of basic materials** (according to CEN ISO/TR 15608): 1.1, 1.2, 1.3, 1.4, 2.1
- 4. Welding processes and similar processes:**

Welding processes (according to ISO 4063)	Groups of basic materials (according to CEN ISO/TR 15608)
135	1.1, 1.2, 1.3, 1.4, 2.1.
135, robotized	1.1, 1.2, 1.3, 1.4, 2.1.

5. Authorized employees of the welding supervision:

Name	Qualification	Work function	Degree (according to ISO 14731)
Michal Kubín	IWT	Welding coordinator	6.2.3
Ing. Jan Tománek	IWE	Deputy welding coordinator	6.2.2

